



Heyco® PG Thread Taps

For Steel Conduit Threads per DIN 40430



THREAD TYPE AND SIZE	TAP DRILL DIAMETER mm.	DESCRIPTION	PART NO.		PART DIMENSIONS		
			Starting	Finishing	Major Diameter mm.	Length	
						Overall mm.	Thread mm.
PG 7	11,5	PG-T 7	0150	0151	12,5	63,0	20,0
PG 9	14,0	PG-T 9	0153	0154	15,2	70,0	20,0
PG 11	17,3	PG-T 11	0156	0157	18,6	80,0	22,0
PG 13.5	19,0	PG-T 13.5	0159	0160	20,4	80,0	22,0
PG 16	21,3	PG-T 16	0162	0163	22,5	80,0	22,0
PG 21	27,0	PG-T 21	0165	0166	28,3	90,0	22,0
PG 29	35,5	PG-T 29	0168	0169	37,0	110,0	25,0

- Use a starting tap for through-hole applications.
- For blind holes, thread first with a starting tap; finish bottoming the threads with a finishing tap.
- Flank angle 80°.
- Made of high-speed steel with ground threads for greater accuracy to assure optimum performance.
- Suitable for cutting alloy steel, bronze and stainless.

