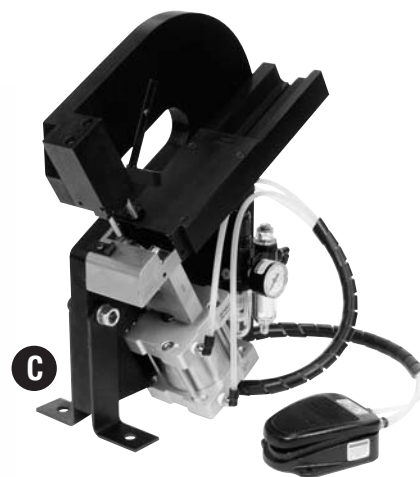
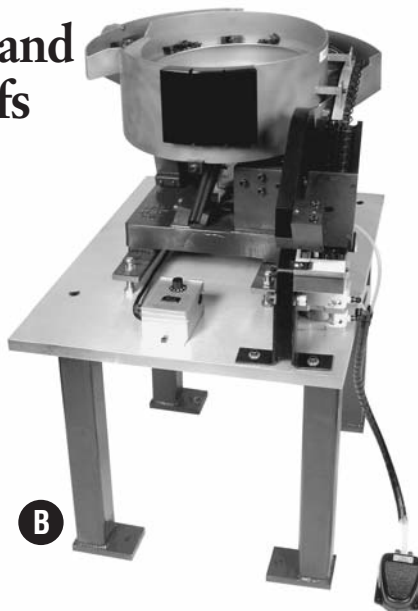




Heyco® Pre-Assembly Equipment

For Our Standard Square and RDD Lockit™ Strain Reliefs

Eliminate carpal tunnel syndrome!



Part Number	Description	Use w/ Lockit Part Numbers
0026 ST16 ST13 ST14	RDD 100 Hand Pliers Headlock RDD 100 Autolock RDD 100 Footlock RDD 100	1852, 1870, 1872, 1874
0027 ST17 ST18 ST19	RDD 200, 300 & 400 Series Hand Pliers Headlock RDD 201, 301, 401 Autolock RDD 201, 301, 401 Footlock RDD 201, 301, 401	1855, 1857, 1859, 1861, 1865, 1876, 1878
ST20 ST26 ST27	Headlock RDD 501 Autolock RDD 501 Footlock RDD 501	1868
ST31 ST34	Headlock RDD 601 Footlock RDD 601	1802
ST32 ST33	Headlock RDD 6N-2 Footlock RDD 6N-2	1800
0020 OST1 OST3 OST4	R 100 PLIERS Headlock 100 Autolock 100 Footlock 100	1829, 1832
0025 ST15 OST0 OST6	R 100A/AT PLIERS Headlock 100 A/AT Footlock 100 A/AT Autolock 100 A/AT	1839
0023 ST12 ST10 ST11	R 100W PLIERS Headlock 100 L/W Autolock 100 L/W Footlock 100 L/W	1845, 1847
OST7 OST8 OST9	Headlock 200 Autolock 200 Footlock 200	1834, 1836, 1848

A Headlock™ Standard Square and RDD Lockit

Assembly head for Standard Square and RDD Lockit Strain Reliefs. Simply place a Lockit Strain Relief into the "U" opening of the assembly head. Then place the cable into the bushing body and close the head to secure Strain Relief permanently onto the wire. This completed sub-assembly can then be installed with fingertip pressure into the application's mounting hole—at a later time, in a different place, for lower installed cost!

B Autolock™ Semi-Automatic

Assembly machine for Standard Square and RDD Lockit Strain Reliefs. Suitable for high volume production runs, where batched sub-assemblies are desirable. Includes vibratory feeder bowl, track and head. The operator simply inserts the cable into the assembly head slot, then presses the foot pedal to secure Strain Relief permanently onto the wire. These completed sub-assemblies can be installed with fingertip pressure into the application's mounting hole—at a later time, in a different place, for lower installed cost!

C FootLock™

Assembly machine for Standard Square and RDD Lockit Strain Reliefs. This foot-pedal activated assembly machine is identical to Part Autolock™, except that the gravity fed track is loaded by hand instead of by a vibratory bowl.