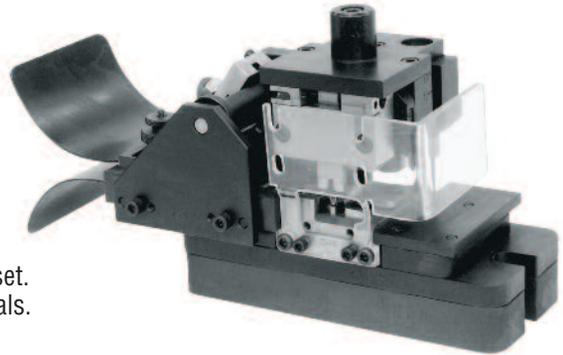


Heyco® Application Equipment

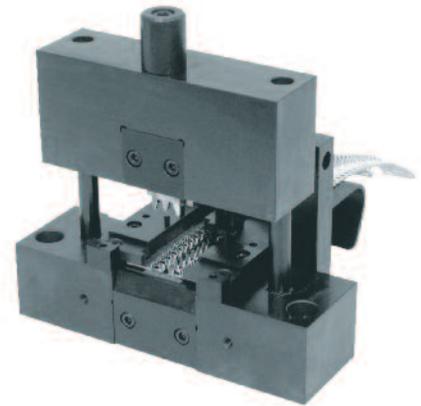
Universal Assembly Die–Applicator Die

Modular design allows the application of a wide variety of terminals in one die set. The top and bottom “tool packs” are replaced to apply different types of terminals. Adjustable feed: left-to-right or right-to-left. Adjustable stroke: fits most standard 3 and 5 ton presses. Easy crimp height adjustments. New feed and drag design make for simple consistent feed adjustments.



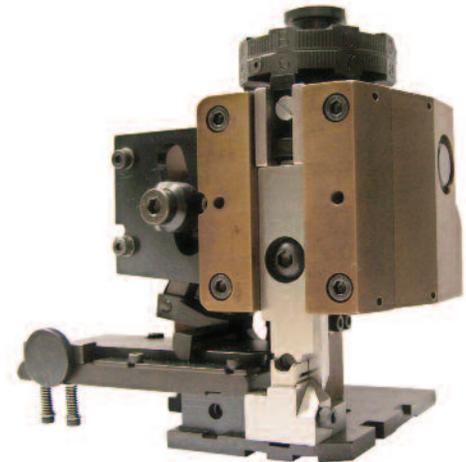
Standard Applicator Die

Required for some Heyco® terminals. Fits in standard bench presses with 5” shut height and 1-1/2” stroke. Left-to-right and right-to-left or rear feed.



Heyco Mini Applicators

Quick change Mini-Applicators compatible with industry standard 1.5 - 3 ton presses available. Consult Heyco with your specific application needs.



For use with the following Heyco parts.

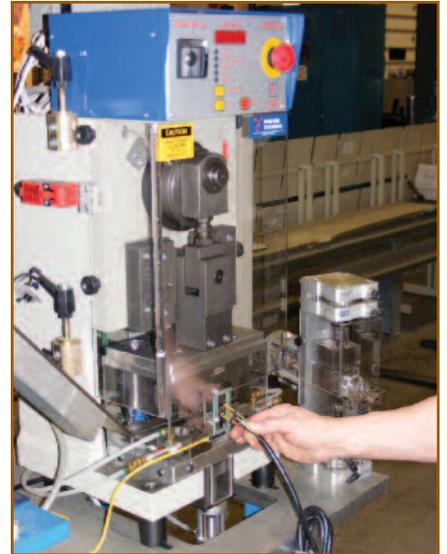
DESCRIPTION	PAGE NO.	PART NO.
Heyco Ring and Spade Terminals	8-15, 8-16	All
	8-13, 8-14	All
Heyco Quick Connect Terminals	8-8	4750, 4751
	8-9	4838, 4834, 4835
Heyco Padded Male Blades	8-29	All
Heyco Full Thickness Male Blades	8-31	All
	8-33	None
Heyco .187” Diameter Ground Pins - Male & Female	8-39, 8-41	All
Heyco Specialty Pins	8-42	All
Heyco Male Pins	8-45, 8-46	All
Heyco Female Pin Connectors - Round Barrel	8-47	All
Heyco Female Pin Connectors - Round Barrel with Insulation Crimp	8-48	All
Heyco Specialty Female Connectors	8-49	All

For Ordering Instructions and Press Specifications, see page 8-58

Heyco[®] Application Equipment

Semi-Automatic Application Systems for Heyco Female and Male “Bridges” only, pages 8-22 thru 8-24

This equipment provides accurate, easy termination of all three contacts at once for Heyco’s **Male and Female Preassembled Cordset Components**. Parts are bowl or gravity fed into the application die eliminating the need for operator placement. The unique funnel design provides precise placement of the wire in the contacts crimps. A Stripping unit can be added to prepare the wire prior to termination.



Wire Stripper

Heyco now offers a Wire Stripping Unit for use with our Semi-Automatic Application Systems. This unit will cut and strip to length the inner jacket of your wire. It also preforms the wire for faster insertion when using our Semi-Automatic Application Systems.

Order the Z464 Wire Stripper Assembly Base with the appropriate wire gauge tooling shown:

- Z462 Wire Stripper (18 Ga.)
- Z498 Wire Stripper (16 Ga.)
- Z499 Wire Stripper (14 Ga.)
- Z590 Wire Stripper (12 Ga.)
- Z591 Wire Stripper (10 Ga.)

The wire gauge tooling is interchangeable if various wire gauges are required.



Visit heyco.com for video on training and usage