

HEYClean Liquid Tight Threaded Vent Plugs Torque Chart

NPT threads require thread sealant	
Plug Size	Torque
1/4 NPT	20in-lbs
PG 7	
M12	
3/8 NPT	38in-lbs
PG 9	
M16	
1/2 NPT	45in-lbs
PG 13.5	
M20	
3/4 NPT	80in-lbs
PG 21	

Due to variations in thread tapers, materials, manufacturing tolerances and thread sealants, torque values are provided as a guideline only. We recommend you determine the actual torque empirically, testing for your specific application.